





WORKERS	PRODUCTION in 1 hour	LINE SPEED	CHANGEOVER TIMES
1/2	1 worker: 250 pieces 2 workers: 700 pieces	12 bridges per minute	5/10' minutes
POS 1	MACHINE DESCRIPTION TSL - NAILING MACHINE CONTINUOUS CYCLE FOR BRIDGES		
POS	DESCRIPTION		
1.1	Nr. 1 containers of nails at 12 drops each		
1.2	Nr. 12 high-strength nail polishing clamps for nails 27 to 90 mm		
1.3	Nr. 3 traction holes for the caps, adjustable by gearmotor		
1.4	Nr. 1 automatic spreader table with width adjustment		
1.5	Self-leveling hydraulic self-leveling hydraulic system for heights from 70 to 160 mm		
1.6	Electric train driven by variable speed vector inverter		
1.7	Motorized extractor of jumper assembled		
1.8	Pneumatic clamping of the pliers		
1.9	High efficiency hydraulic system		
1.10	Touch-screen panel for plant management		
1.11	Minimum space between the caps 150 mm		

